Dear Manufacturer:

Subject: Instructions for Heavy-Duty Engine and Heavy-Duty Vehicle Certification

Enclosed are instructions for the preparation and submission of applications for certificates of conformity for 1990 model year heavy-duty engines and vehicles. These instructions are similar to those used for the 1987 through 1989 model years and their use is optional. Any application which includes all of the necessary information will be acceptable. These instructions are applicable to the following four different kinds of certification programs:

- (a) Diesel heavy-duty engines
- (b) Gasoline-fueled heavy-duty engines
- (c) Gasoline-fueled heavy-duty vehicles
- (d) Heavy-duty vehicles which are certified in accordance with the light-duty truck requirements

The appendix section of the new instructions has been expanded to include information on the submission of certification data in a form which expedites entry into the EPA computerized data base. This information is an updated version of guidance that was provided on August 15, 1988 as an enclosure to manufacturer letter CD-88-10.

The enclosed instructions do not require the submission of all of the information specified in the regulations in 40 CFR, Part 86, Subparts A, I, M, N, P, and Q. Information specified in the regulations but not included in the instructions must be maintained in the applicant's files to be provided to EPA upon the receipt of a specific request.

The information requested in these instructions and submitted in the application must be kept up-to-date during the associated production period by the submission of the appropriate revised pages.

Any questions or comments regarding these instructions should be directed to Mr. Thomas Snyder (313) 668-4205.

Sincerely,

Robert E. Maxwell, Director Certification Division Office of Mobile Sources

Enclosures

8442b

INSTRUCTIONS

FOR THE
PREPARATION AND SUBMISSION
OF
APPLICATIONS FOR CERTIFICATES
OF CONFORMITY
FOR
1990 MODEL YEAR
HEAVY-DUTY ENGINES AND VEHICLES

ENVIRONMENTAL PROTECTION AGENCY OFFICE OF MOBILE SOURCES DIVISION OF CERTIFICATION 2565 PLYMOUTH ROAD ANN ARBOR, MICHIGAN 48105 (313) 668-4200

Issue Date:

HD-INSTR:11-30-88

This information collection has been approved by OMB (Control No. 2060-0104). Public reporting burden for this collection of information is estimated to average 800 hours per engine family, including time for reviewing instruction, searching existing data sources, gathering and maintaining the data needed, and completing and reviewing the collection of information. Send comments regarding the burden estimate or

any other aspect of this collection of information, including suggestions for reducing this burden, to Chief, Information Policy Branch,

PM-223, U.S. Environmental Protection Agency, 401 M St., S.W., Washington, D.C. 20460; and to the Office of Management and Budget, Washington, D.C. 20503.

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CHAPTER 1

Introduction

These instructions provide guidance regarding the preparation, submission, and revision of applications for 1990 model year heavy-duty engine

and vehicle certificates of conformity. The instructions include (a) detailed specifications regarding the information which must be provided

to document compliance with the applicable standards and (b) suggestions regarding the organization and submission of the required information. The instructions are applicable to:

Gasoline-fueled heavy-duty engines

Diesel heavy-duty engines

Gasoline-fueled heavy-duty vehicles

Heavy-duty vehicles certified in accordance with the light-duty truck procedures per 40 CFR 86.090-1 (b).

Heavy-duty engines certified in accordance with the small volume manufacturers procedure per 40 CFR 86.090-14.

The instructions are universally applicable with the following exceptions:

- 1. Two different evaporative emission family information formats are specified for Section 9 of the application; one for compliance with heavy-duty vehicle standards and one for compliance with the light-duty truck standards under the provisions of 40 CFR 86.090-1(b).
- 2. Three different requirements are specified for the submission of the statements that are required by the regulations. In addition to the general

statements, specific statements are specified in connection with the

certification of (a) gasoline-fueled heavy-duty vehicles to the evaporative

emission standards, (b) heavy-duty vehicles in accordance with the light-duty truck provisions of 40 CFR 86.090-1 (b), and (c) gasoline-fueled

heavy-duty engines in accordance with the 5 percent provisions of 40 CFR 86.090-10(a)(3)(i).

3. Three different procedures are specified in the Appendix for determining standardized family names, one for heavy-duty engines, one for

gasoline-fueled heavy-duty vehicles which are certified to the heavy-duty evaporative emission standards, and one for heavy-duty vehicles

which are certified in accordance with the light-duty truck provisions of 40 CFR 86.090-1(b).

4. Four different Certification Information Sheets are specified in the Appendix; one for diesel heavy-duty engines, one for gasoline-fueled heavy-duty engines, one for gasoline-fueled heavy-duty vehicles, and one for heavy-duty vehicles which are certified under the 40 CFR 86.090-1(b) light-duty truck option.

The preparation of applications by manufacturers who request and receive approval for the use of the small-volume manufacturers certification

procedure is specifically addressed in Chapter 4 of the instructions.

An application which is prepared in accordance with these instructions is EPA's principal source of information regarding the product line which is to be certified. This information provides the primary basis for the determination of compliance with emission control regulations. Therefore,

the application must be complete and accurate when it is submitted. After it is submitted, it needs to be kept current by the submission of the necessary updating material.

The information specified in these instructions does not include all of the data and records which are specified in 40 CFR, Part 86. The material which is not specified in the instructions must be retained in the applicant's files to be provided to EPA upon the receipt of a specific request.

CHAPTER 2

General Instructions

This chapter provides general instructions regarding the preparation, submission, and revision of an application.

2.1 Letter of Intent

The application for a certificate of conformity is not submitted until all phases of the certification program, including all testing, have been

completed. This protocol impairs EPA's ability to set up schedules and formulate plans which will help facilitate a timely response to the applicant's requests for assistance and approval. Therefore, the applicant is encouraged to submit a letter of intent to EPA before the application is submitted. The basic information relating to each engine or evaporative emission family to be certified, such as the identifying family name, the anticipated date when the request for a certificate will be submitted, and the Job 1 date should be submitted as soon as possible. The inclusion of any other general information, is recommended. The submittal of such a letter of intent should not be delayed until

all information is completely finalized. Best estimates, when finalized data are not available, can be used. However, if significant changes in the anticipated certification program, such as the deletion or addition of an engine or evaporative emission family, are made after the

submission of a letter of intent, a letter which updates the previously submitted information should be forwarded to EPA.

2.2 Terminology

Certain terms contained in the instructions have unique connotations, as defined in 40 CFR Part 86, to assist applicants in meeting EPA's requirements for information.

2.3 Structure of the Application

The recommended structure of the application for certification is divided into the following sections:

- 1. Communications
- 2. Statement of Confidentiality
- 3. [Reserved]
- 4. [Reserved]
- 5. [Reserved]
- 6. Maintenance and Warranty
- 7. Labeling
- 8. General Technical Description
- 9. Evaporative Emission Family Description
 - 10. Engine Family Descriptions
 - 11. [Reserved]
 - 12. Test Engine or Vehicle Information
 - 13. [Reserved]
 - 14. [Reserved]
 - 15. [Reserved]
 - 16. Request for Certificate

Chapter 3 of these instructions specifies the precise contents of each of these sections.

The division of the application into sections reflects the fact that the elements of information within the application vary widely in their relevance and applicability to the applicant's product line or certification program as a whole. The data required by Section 10 (Engine Family

Descriptions), for example applies to a single engine family; a description of a carburetor in Section 8 (General Technical Description) would

pertain to all engines and engine family/exhaust emission control system combinations that would be equipped with that carburetor during a particular model year; the discussion of Maintenance and Warranty (Section 6) would apply to the applicant's entire certification program and product line for one model year. The suggested format groups together in Sections 1 through 8 the "general" information that applies broadly to the entire product line or certification effort; Sections 9 through 15 provide information which are specific to particular test engines

or vehicles and engine or evaporative families; Section 16 is a summary of the data required to substantiate that the new engines or vehicles comply with Federal emission standards (Ref: 40 CFR 86.090-9, 10 and 11).

2.4 Size and Form of the Application

All applications must be presented in the English language on 8-1/2 inch by 11 inch paper, or a reasonable equivalent, and be bound in a loose-leaf cover of the same approximate size. Divider pages should be used to separate the recommended application sections from one another.

2.5 Referencing

Referencing permits a reduction in the size of the application by minimizing duplication and redundancy. In many of the applications submitted in previous model years, identical information which was applicable to several engine families was reproduced in several different

places. "Referencing" makes use of a single description to cover all instances within the application where that information may be necessary

to eliminate such needless repetition.

Applicants are encouraged to reduce duplication by referring to the location of a unit of information's first submission whenever access to that information is required, rather than needlessly reproducing identical data. In essence, the concept of referencing reduces paperwork by

encouraging the applicant to submit a unit of information only once for each model year. Referencing across model years is not allowed with the exception that applicants may reference Test Engine Information. Section 12. across model years. The applicant must have submitted Section 12 in a separate binder to reference across model years.

Applicants should be wary, however, of applying the referencing concept too freely and producing an application whose every page is a bewildering network of allusions to other pages of the application. Such overuse of referencing would generate a document that, although free of repetition, could not be reviewed without large amounts of inefficient cross checking and page-turning. Applicants should consequently

exercise good judgment to prevent taking the referencing concept to unproductive extremes.

2.6 Page Numbering

Each page number should include the respective section number, e.g., 02-2 (section 02.00.00.00 -page 2), 08.01.01-15 (section 08.01.01.00 -page 15), 05.01-9 (section 05.01.00.00 -page 9). The detail of the indexing system which is used in page numbering should be based upon the amount of information contained in a given section. In section 02.00.00.00, there is not a large enough volume of information to support

a finer breakdown; however, in section 08.01.00.00 there

may be many pages of carburetor description as well as fuel injection description so it may be appropriate to use three levels of indexing in the page number (even four may be appropriate if there are a number of carburetors to describe). It is up to the applicant to decide what type of detail is appropriate for his application. Some provision, such as the use of decimal numbers, should be made for adding a new page with new or supplemental data without disturbing the numbering of the other pages in a particular section, e.g., 02-2.1.

For sections that are specific to a particular engine family (e.g., 10.00.00.00,16.00.00.00), the page numbering system should include the name

of the appropriate engine family to avoid confusion in handling many pages of similar format, e.g., 10-GHC0466EPAX (for engine family GHC0466EPAX). For purposes of page numbering, the standardized engine family name (see Appendix pages 1-10) may be abbreviated by deleting the model year and manufacturer characters, which would be common to all of a manufacturer's engine families for a given model year, and the check-sum digit, e.g., 10-466EPA-2. Further abbreviation is permissible as long as the resulting designation is sufficient to identify the engine family uniquely within the application. If displacement and the "uniqueness digits" constitute a distinctive abbreviation

for the family name, for instance, then 10-466A would be an adequate page number. Applicants who wish to use abbreviated family names shorter than seven characters should clearly indicate on the divider page that precedes the engine family information the abbreviation to be used; all such abbreviations should be summarized in a table at the beginning of Section 10.00.00.00.

2.7 Indexing

The format recommended in these instructions assigns a unique eight-digit code to every element or unit of certification data contained within

the application. Each code consists of four two-digit pairs, such as 10.03.01.03, with each successive pair indicating a more precise and specific level of description. Hence, in this example, the 10 refers to engine family descriptions; the 03 refers to the fuel system (one of the

individual engine parameters); the 01 refers to carburetor, and the 03

refers to calibration.

The table on pages 7 and 8 sets forth all codes which can be used within an application for certification. Some of these codes include two-digit

pairs whose value is double zero (00, as in Carburetors--08.01.01.00). The presence of the double zero pair indicates that one available level of the indexing scheme has not been assigned by EPA. Designations at this level can and should be assigned by applicants, however, if distinctions at this level of precision need to be drawn. If an applicant needs to provide general technical descriptions of two kinds of

carburetors, for example, the pertinent sections of the application could be labeled 08.01.01.01 and 08.01.01.02.

All submissions of certification data, should be structured according to the indexing order outlined below. Page numbers should also reflect this order, as is specified in Subpart 6 of this chapter on page numbering. It is not strictly necessary to tag information within the pages of

the application with their corresponding codes, if it is always clear what kind or element of data is being presented or described.

SECTION NO.	TITLE
01.00.00.00 .01.00.00 .01.00 .02.00	COMMUNICATIONS Mailing Information Technical Representatives Advisory Circulars and Other Technical Information Certificate of Conformity
02.00.00.00	STATEMENT OF CONFIDENTIALITY
03.00.00.00	RESERVED
04.00.00.00	RESERVED
05.00.00.00	RESERVED
06.00.00.00 .01.00.00 .02.00.00 .03.00.00 .04.00.00 .05.00.00	MAINTENANCE AND WARRANTY Owner's Manuals Shop Manuals Technical Service Bulletins Emission System Warranty Statement Altitude Performance Adjustments
07.00.00.00 .01.00.00 .02.00.00	LABELING Engines Vehicles
08.00.00.00 .01.00.00 .01.00 .01 .02 .02.00 .03.00 .04.00 .01 .02 .03 .04 .05 .06 .07 .05.00	GENERAL TECHNICAL DESCRIPTION Engine Systems Fuel Systems Carburetor Fuel Injection Ignition System Superchargers or Turbochargers Emission Control Systems Crankcase Engine Modification Air Injection Exhaust Gas Recirculation Catalyst Smoke-Puff-Limiter Other Auxiliary Emission Control Devices

.06.00	Emission Control Warning Devices
.02.00.00	Evaporative Systems
.01.00	Fuel Tank
.02.00	Storage Device
.03.00	Purge System
.04.00	Carburetor
.05.00	Air Cleaner
.06.00	Auxiliary Emission Control Devices
.07.00	Evaporative Control System Configuration

SECTION NO.	TITLE
09.00.00.00	EVAPORATIVE EMISSION FAMILY DESCRIPTIONS (See Chapter 3 for details regarding the preparation of this section of the application).
10.00.00.00	ENGINE FAMILY DESCRIPTIONS (See Chapter 3 for details regarding the preparation of this section of the application).
11.00.00.00	RESERVED
12.00.00.00 .01.00.00 .02.00.00 .03.00.00 .04.00.00	TEST ENGINE OR VEHICLE INFORMATION Zero Hour or Mile Validation Data Emission Test Results Maintenance Information Engineering Reports
13.00.00.00	RESERVED
14.00.00.00	RESERVED
15.00.00.00	RESERVED
16.00.00.00 .01.00.00 .02.00.00 .03.00.00 .04.00.00 .05.00.00	REQUEST FOR CERTIFICATE Statements Deterioration Factor Summary Certification Information Production Part Numbers Production Parameters

2.8 Standardized Family Names

Applicants are required to use the standardized engine and/or evaporative family name format which is illustrated on Appendix Section-1.

2.9 Submitting the Application

Submission of the application is made after testing is completed and the application is in final form. One copy should be forwarded with a letter of transmittal to:

Director Certification Division Office of Mobile Sources U.S. Environmental Protection Agency 2565 Plymouth Road Ann Arbor, Michigan 48105 A duplicate copy of the application should be forwarded to:

Director (EN-340)
Manufacturers Operations Division
U.S. Environmental Protection Agency
401 M Street, S. W.
Washington, D. C. 20460

2.10 Revising the Application

After the application has been submitted, revisions may become necessary. The material which needs to be submitted depends upon whether

or not a revision involves a product line change that may have an effect on emissions.

If a revision merely corrects an error or omission and does not involve a product line change which may have an affect on emissions, only a brief description or explanation of the revision and the revised application pages are submitted.

If a revision involves a product line change which may have an effect on emissions, a Certificate Change Request must be submitted along with a description of the revision and the revised application pages.

Many applicants in the past have followed a practice of identifying successive running changes with a number which includes the family designation and model year of the vehicle being affected. (For example, the number of the first running change in the 1990 model year for the ABC family might be 90-ABC-01.) This practice has proved to be quite useful and is highly recommended.

Each page of the application should include a revision block which provides space for the date of issue as well as the effective date of each revision.

Revision No.:

Revision Date:

CHAPTER 3

Preparing the Application

This chapter presents recommendations for preparing the sections of the application for certification in a manner that will ensure that the needs

of EPA will be met. Careful adherence to these recommendations and the submission of all required data will greatly expedite the review process.

3.1 Communications (Section 01.00.00.00)

This section of the application should contain information concerning:

(a) Routine Communications

The names, addresses, and telephone numbers of all technical representatives who are authorized to communicate with EPA should be provided.

(b) Receipt of Advisory Circulars and Other Technical Information

The name and address of the representative who is to receive the information should be provided. If the information is normally received through some organization (e.g., Engine Manufacturers Association), that fact should be noted so unnecessary

duplicate distribution can be avoided. If the information is to be picked up by couriers rather than mailed, this fact should be noted.

(c) Receipt of Certificates of Conformity

The name and address of the representative who is to receive the certificate should be provided.

At the beginning of the model year certification program EPA will assume that the Communications information provided in the applicant's previous model year application for certification is still applicable. To assure EPA's continued ability to communicate without inconvenience or delay, the applicant should keep EPA informed of any substantive change that may occur to the Communications information prior to the submission of the application for certification. If the applicant has not previously applied for a certificate, the communication information should be submitted as soon as possible, preferably well in advance of the submission of the application.

3.2 Statement of Business Confidentiality (Section 02.00.00.00)

Section 208(b) of the Clean Air Act requires (1) the Administrator to disclose to the public all non-trade secret information and keep trade secret information confidential and (2) the person who has submitted the information claimed to be confidential to make a satisfactory showing

that the information in question would divulge trade secrets, if disclosed. If an applicant fails to make a claim the information in the application may be made available to the public without further notice to the applicant.

Confidentiality claims and substantiating information are to be included with the data for which confidential status is requested at the time

of submission to EPA. For information for which confidential treatment is desired, the following questions need to be addressed:

- 1. Which information in the application for certification is considered to be entitled to confidential treatment until model introduction?
- 2. Which information in the application for certification is considered to be entitled to continuing confidential treatment after model introduction?
- 3. To what extent has the information been disclosed to others, and what precautions were taken with respect to these disclosures?
- 4. Is the information available to the public through legitimate means?
- 5. Can the information be derived from a detailed engineering inspection of the motor vehicle model in question or from information already public once the model is offered for public sale?
- 6. Would disclosure of the information be likely to result in substantial harm to the applicant's competitive position? If so, a detailed discussion regarding what the harmful effects would be, why the effects would be substantial, and the nature of the casual relationship between disclosure and the harmful effects must be presented.

Complete answers to these questions must be supplied for all information which is claimed to be confidential The EPA General Counsel will

make a final determination on the claim partly on the supporting data which are provided.

Information which is submitted in substantiation of a confidentiality claim may be claimed to be confidential in its own right. If the information pertains to the confidentiality claim, is not otherwise possessed by EPA, and is marked, when received by EPA, as "trade secret,"

"proprietary," or "company confidential," it will not be disclosed by EPA without the applicant's consent unless disclosure is ordered by a

Federal court. If no claim accompanies this substantiation information when it is received by EPA, it may be made available to the public without further notice to the applicant.

To facilitate reproduction for release purposes, trade secrets should not be included on the same page as information which is available for public release. Also pages containing trade secret information should be clearly identified as "TRADE SECRET," "PROPRIETARY," or "CONFIDENTIAL."

- 3.3 Reserved (Section 03.00.00.00)
- 3.4 Reserved (Section 04.00.00.00)
- 3.5 Reserved (Section 05.00.00.00)
- 3.6 Maintenance and Warranty (Section 06.00.00.00)

The manufacturer shall submit at the time of issuance copies of all instructions or explanations regarding the use, repair, adjustment, maintenance, or testing of an engine or vehicle relevant to the control of crankcase, exhaust, or evaporative emissions issued by the manufacturer for use by other manufacturers, assembly plants, distributors, dealers, and ultimate purchasers.

This requirement can be met by forwarding to EPA shop maintenance manuals, technical service bulletins, and vehicle owner's manuals. [Ref:

40 CFR 86.078-7(b)]

In addition to this information, the emission system warranty which will be provided to the ultimate purchaser is to be submitted to EPA.

Altitude Performance Adjustment Instruction may also be submitted in this section [Ref: 40 CFR Part 86, Subpart Q].

3.7 Label Format (Section 07.00.00.00)

A copy of each label (either the actual label, a photograph, or a drawing) to be used to comply with 40 CFR 86.090-35 must be submitted. A photograph or a written description of the location of the label on the engine or vehicle for each model certified must also be submitted.

3.8 General Technical Description (Section 08.00.00.00)

This section should be a reference book for Sections 09.00.00.00 and 10.00.00.00. Whenever an explanation greater than a few words or a line is required in this section, a narrative explanation should be contained in Section 08.00.00.00. Similarly, whenever the configuration of

a component needs to be shown, the drawing or schematic can be presented in Section 08.00.00.00.

Information, such as an emission control system feature (Sec. 10.07.02.00), which does not differ within or among engine families, will

appropriately be listed in Section 08.04.00.00 and then referenced for each family to eliminate duplication.

3.9 Evaporative Emission Family Description (Section 09.00.00.00)

The information submitted determines how the applicant's product line is subdivided into separate evaporative families.

When an application includes a number of evaporative families which share common characteristics, referencing should be used to avoid the submission of redundant information. The submission of much of this information may be eliminated by referencing a particular evaporative emission family. For example, if a manufacturer wishes to certify families A, B, and C, each of which differ by one or more parameters, the

applicant can submit all the required information on evaporative emission family A and then submit a single page for evaporative emission

families B and C with a statement stating that these families are identical to evaporative emission family A except for the listed differences.

This concept can be enlarged where certain sections of an evaporative emission family may be different but would benefit from the use of referencing. Discretion will have to be used, however, to ensure that this procedure is used in cases where there are few enough differences to make it an effective tool.

The evaporative emission family description required information is divided into two

I -HEAVY-DUTY VEHICLES -This is the standard evaporative certification procedures and standards.

II -HEAVY-DUTY VEHICLES CERTIFIED UNDER THE PROVISIONS OF 40 CFR 86.090-1(b) -This is the optional procedure for heavy-duty vehicles under 10,000 pounds GVWR.

I -HEAVY-DUTY VEHICLES

SECTION NO.	TITLE
09.01.00.00	Common family parameters
.01.00	Method of fuel air metering (i.e., carburetion versus fuel injection)
.02.00	Carburetor bowl fuel volume
.02.00.00	Common control system parameters
.01.00	Method of vapor storage
.02.00	Method of carburetor sealing
.03.00	Method of air cleaner sealing
.04.00	Vapor storage working capacity
.05.00	Number of storage devices
.06.00	Method of purging stored vapor
.07.00	Method of venting the carburetor
.08.00	Liquid fuel hose material
.09.00	Vapor storage material
.03.00.00	Individual control system parameters
.01.00	Fuel Tank
.01	Maximum nominal fuel tank capacity
.02	Description (include filler inlet, cap,
	relief valve, vents, and anything
	contained in-tank .03
	Calibration of any device on fuel tank such
	as vents or pressure relief valves
.04	Fuel tank material
.02.00	Storage device
.01	Description
.02	Calibration
.03.00	Purge-system
.01	Description
.02	Calibration
.04.00	Carburetor
.01	Description
.02	Calibration Air cleaner
.05.00	
.01 .06.00	Description Auxiliary Emission Control Devices
	<u>-</u>
.01	Descriptions Calibrations
.07.00	Total evaporative emission system
.07.00	configuration (include any environmental
	confriguration (include any environmental

control mechanisms such as underhood fans)

.08.00 Gross vehicle weight rating for the evaporative control system (maximum/minimum)

II -HEAVY-DUTY VEHICLES CERTIFIED UNDER THE

PROVISIONS
OF 40 CFR 86.090-1(b)

SECTION NO.	TITLE
09.01.00.00	Common Family Parameters
.01.00	Vapor storage device (e.g., canister,
	crankcase, air cleaner)
.02.00	Basic canister design
.01	Working capacity
.02	Housing material (e.g., plastic, steel)
.03	Configuration (e.g., closed bottom, open
	bottom, vent mechanism, purge control)
.03.00	Fuel system (Carbureted)
.01	Number of carburetors
.02	Carburetor description
.04.00	Fuel system (Fuel injection)
.01	Type (e.g., mechanical, electronic)
.02	Flow control (continuous, timed)
.02.00.00	Common control system parameters
.01.00	Method of vapor storage control
.02.00	Canister absorption material (carbon or synthetic
.03.00	Purge techniques
.01	Controlled (Yes or No) If controlled, give
method	
.02	Point of induction (e.g., PCV, air cleaner, carburetor
.03	Conditioning of purge air (e.g., heated, dried)
.04.00	Fuel system environment control (e.g.,
	thermostatically controlled, forced cooling
	of the fuel system)
.05.00	Fuel filler cap
.01	Sealing mechanism
.02	Retention mechanism
.03.00.00	Individual control system parameters
.01.00	Fuel tank
.01	Description (include filler inlet, cap,
	relief valve, vents and anything contained
	in tank
.02	Calibration of any device on fuel tank such

	as vents or pressure relief valves
.03	Fuel tank material
.02.00	Storage device
.01	Description
.02	Calibration
.03.00	Purge system
.01	Description
.02	Calibration
.04.00	Carburetor
.01	Description
.02	Calibration

SECTION NO. TITLE

09.03.05.00	A	r cleaner		
.01		escription		
.06.00	A ⁻	xiliary emission c	ontrol device	S
.01		escription		
.02	1	Calibrations.		
.07.00	\mathbf{T}	otal evaporative em	nission system	configuration

3.10 Engine Family Descriptions (Section 10.00.00.00)

The information submitted determines how the applicant's product line is subdivided into separate engine families.

When an application includes a number of engine families which share common characteristics, referencing should be used to avoid the submission of redundant information. The submission of much of this information may be eliminated by referencing a particular engine family.

For example, if a manufacturer wishes to certify families A, B, and C, each of which differ by one or more parameters, the applicant can submit all the required information on engine family A and then submit a single page for engine families B and C with a statement stating that these families are identical to engine family A except for the listed differences.

This concept can be enlarged where certain sections of an engine family may be different but would benefit from the use of referencing. Discretion will have to be used, however, to ensure that this procedure is used in cases where there are few enough differences to make it an effective tool.

SECTION NO. TITLE

10.01.00.00	Common family parameters
.01.00	Block configuration
.01	Number of cylinders
.02	Cylinder head configuration (specify
	OHV, OHV/OHC, etc.)
.03	Type of cooling (air, water)

.04	Cylinder arrangement (Inline, 90 Vee, etc.)
.02.00	Combustion cycle (four-stroke cycle,
	two-stroke cycle, etc.)
.03.00	Method of aspiration (natural, supercharged,
etc.)	
.04.00	Type of charge air cooling water-to-air,
	air-to-air, etc.
.02.00.00	Individual engine parameters (physical)
.01.00	Displacement
.02.00	Bore and stroke
10.02.03.00	Advertised or rated HP @ RPM* (include fuel rate
if diesel in	
	lbs/hr and mm3/stroke)
.04.00	Advertised or rated torque (include fuel rate if
diesel in lbs/hr	and
	mm /stroke)
.05.00	Governed speed RPM (with engine loaded)

SECTION NO.	TITLE
.03.00.00	Individual engine parameters (fuel system)
.01.00	Carburetor (gas only)
.01	Number of Carburetors
.02	Number of venturies per carburetor
.03	Calibration and range of adjustment
.04	Description
.02.00	Fuel Injection
.01	Basic Type (e.g., mechanical,
	electronic, timed, continuous)
.02	Point of injection (e.g.,
	manifold, throttle body, cylinder,
	precombustion chamber
.03	Calibration and range of adjustment
.04	Description
.04.00.00	Individual engine parameters (Ignition system)
.01.00	Basic ignition timing and range of adjustment
.02.00	Advance or retard calibration
.03.00	Description
.05.00.00	Individual engine parameters supercharger or
	turbocharger)
.01.00	Type (centrifugal, roots, etc.)
.02.00	Calibration (if applicable)
.06.00.00	Individual engine parameter (charge air cooler)
.01.00	Description
.02.00	Design Parameters
.07.00.00	Individual engine parameters (emission control
system)	
.01.00	Crankcase emission control system? (Yes or No?)
.01	Description
.02 .02.00	Calibration Exhaust emission control system
.02.00	Exhaust emission control system
.02	List all emission control systems on engine Description of each emission control system
.03	Calibration of each emission control system
.03.00	Auxiliary emission control devices (AECD's)
.03.00	List all AECD's used on engine
.02	Describe in detail each AECD
.03	Calibration of each AECD
.04.00	Emission control related warning devices
descriptions	
.08.00.00	Transmission usage (manual, automatic, both) gas
engine only	<u> </u>

10.09.00.00	Useful life information (diesel engines only)
.01.00	Primary intended service class (light,
	medium, or heavy)
.02.00	Explanation of service class selection
.10.00.00	Vehicle description (Heavy-duty vehicles certified
	under the provisions of 40 CFR 86.090-1(b)
.01.00	Transmissions
.01	Types (M-3, M-4, A-3, etc.)
.02	Highest numerical final gear ratio
	(including overdrive)

^{*} Indicate whether net or gross, and specify method of measurement, e.g., 128 BHP @ 4,000 RPM, SAE net.

SECTION NO. TITLE

.02.00	Axles
.01	Highest numerical ratio
.02	Lowest numerical ratio
.03.00	N/V ratio
.01	Highest ratio
.02	Lowest ratio
.04.00	Highest road load power
.05.00	Highest equivalent test weight
.06.00	Largest vehicle frontal area

- 3.11 Reserved (Section 11.00.00.00)
- 3.12 Test Engine or Vehicle Information (Section 12.00.00.00)

The test engine or vehicle information section should be submitted in a separate loose-leaf binder. Divider pages should be used to separate the test engines. This test engine information will remain in EPA files so that applicants may reference this information across model years when carryover of test engine is desired. Applicants may add test engines or vehicles to this section at anytime during the certification model

year or during any later certification model year.

3.12.1 Test Engine or Vehicle Documentation

All test engine or vehicle data must be documented. The required documentation involves the engine or vehicle; engine emissions-related components, such as carburetors and distributors when a gasoline-fueled engine is involved, and fuel injection equipment and turbochargers when diesel engines are involved; all emission control components such as PCV values, EGR values, air pumps, catalytic devices, and smoke puff limiters; and auxiliary emission control devices such as timers, delay values and attenuators. The data which must be recorded include part numbers, serial numbers or other identifying markings, and where applicable, flow curves or the results of other types of performance checks.

3.12.2 Emission Test Results

The data which are obtained from each emission test that is performed on an emission-data engine or vehicle must be recorded and submitted.

3.12.3 Maintenance Information

All maintenance, scheduled and unscheduled, performed on a certification engine must be recorded.

3.12.4 Engineering Reports

When unscheduled maintenance is performed on a certification engine an engineering report must be submitted. [Ref: 40 CFR 86.088-25(b)]

3.16.5 Production Engine Parameters

Production calibration data (showing tolerance limits) need to be included for each calibration of carburetor (or fuel injection systems),

distributor, automatic choke, AECD, EGR, turbocharger etc., which is available within the product line. Each set of data and calibrations should be identified by:

Heavy-Duty Engines

- a. Engine family
- b. Engine displacement
- c. Engine code
- d. Fuel system

Heavy-Duty Vehicles

- a. Evaporative family
- b. Evaporative system
- c. Evaporative code

Each calibration and set of production tolerance limits shall also indicate (1) any differences from tolerance limits previously included in the

application and (2) any special points at which all production pieces are checked and/or adjusted. Applicants should also indicate the percentage of production pieces checked and/or adjusted.

Describe sampling technique, i.e., how "production" tolerances are determined and how tolerance bands are used. For example, a 100 percent check with rejection of all pieces outside of bands; a 2 percent audit of production, or a batch sampling technique.

For any production curve or calibration referenced in this section that is identical in all respects to an engineering curve or calibration previously included in this application, reference to the curve number and latest revision date in this section can be made in lieu of resubmitting the curve or calibration.

Alternatively, the applicant may provide an unqualified statement such as the following, defining the tolerances expected to apply to production vehicles:

This application for certification identifies and describes those vehicles to be covered by the certificate(s) of conformity issued by EPA, and this application for certification covers only those new motor vehicles to be produced by (company name) which conform, in all material respects, to the design specifications (including tolerances) which are contained herein.

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CHAPTER 4

Requirements for Small-Volume Applicants

4.1 Introduction

Applicants who obtain the Administrator's approval (40 CFR 86.090-l(e)) to use the small-volume manufacturer certification procedures should submit only the information requested in Subpart 4.2 below. Small-volume applicants are required to prepare and maintain in their files the information listed in the first three chapters of these instructions and any information specified in 40 CFR, Part 86.

4.2 Submission Requirement

Small-volume applicants should submit an application for certification containing the following items [Reference 40 CFR 86.090-14(c)(11)(ii]:

- 1. The names, addresses, and telephone numbers of all technical representatives who are authorized to communicate with EPA and the person to whom the certificate should be mailed.
- 2. The corporate name and engine family name(s) that should appear on the certificate.
- 3. A brief description of the engines or vehicles covered by certificate (the applicant's sales data book or advertising, including specification, may satisfy this requirement for most manufacturers). The description shall include, as a minimum, the following items as applicable.
- A. Engine configurations.
- B. Engine models to be covered by the certificate of conformity.
- C. Projected sales.
- D. Engine combustion cycle.
- E. Engine cooling mechanism.
- F. Number of engine cylinders.
- G. Engine displacement.
- H. Fuel system type.
- I. Number of catalytic converters, volume, and composition.
- J. Method of air aspiration.
- K. Thermal reactor characteristics (if applicable).
- L. Suppliers' and/or manufacturer's name and model number of any emissions related items of the above items if purchased from a supplier who uses the items in its own certified engine(s).

- M. A list of emission component part numbers.
- N. Drawings, calibration curves, and descriptions of emission related components and schematics of hoses and other devices connecting these components.
- O. Vehicle or engine configuration, test weight, and horsepower setting.
- $4.\ \,$ The results of all emission tests the manufacturer performs to demonstrate compliance with the applicable standards. These test results
- must be reported on one of the forms which are provided in Attachment 2 of the Appendix. The exact form which is provided in this section must be used to facilitate the inclusion of the information into EPA computer data base.
- 5. The following statements signed by the authorized representative of the manufacturer:
- A. "The engines described herein have been tested in accordance with the [list of applicable subparts; A, I, N, or P] of Part 86, Title 40, United States Code of Federal Regulations, and on the basis of those tests are in conformance with that subpart. All of the data and records required by the subpart are on file and are available for inspection by the EPA Administrator. We project the total U.S. sales of engines subject to this subpart to be fewer than 10,000 units."
- B. "The engines described herein are not equipped with auxiliary emission control devices which can be classified as a defeat device as defined in section 86.090-2 of this subpart."
- C. "The test vehicles with respect to which data are submitted to demonstrate compliance with the standards are in all material respects as described in our application for certification, have been tested in accordance with the applicable test procedures utilizing the fuel and equipment described in the application, and on the basis of such tests the vehicles conform to the requirements of the regulations."
- D. "Any element of design, system, or emission control device installed on or incorporated in our new motor vehicles for the purpose of complying with standards prescribed under Section 202 of the Clean Air Act, will not, to the best of our information and belief,

cause the emission into the ambient air of pollutants in the operation of our motor vehicles which cause or contribute to an unreasonable risk to public health or welfare except as specifically permitted by the standards prescribed under Section 202 of the Clean Air Act. Any element of design, system, or emission control device installed on or incorporated in our new motor vehicles, for the purpose of complying with standards prescribed under Section 202 of the Clean Air Act, will not, to the best of our information and belief, cause or contribute to an unreasonable risk to public safety. The term "pollutant" means:

- (1) Diesel particulates
- (2) Nickel
- (3) MMT combustion products
- (4) Ammonia
- (5) Sulfates
- (6) Hydrogen sulfide
- (7) Hydrogen cyanide
- (8) Ruthenium combustion products
- (9) Nitosamines

or any other pollutant which we have identified which can reasonably be expected to be emitted from these vehicles."

6. This information should be submitted with a letter of transmittal to:

Director Certification Division U.S. Environmental Protection Agency 2565 Plymouth Road Ann Arbor, MI 48105

A duplicate copy should be submitted to:

Director (EN-340)
Manufacturers Operations Division
U.S. Environmental Protection Agency
401 M Street, S.W.
Washington, D.C. 20460

APPENDIX	
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EPA Standardized Family Names Certification Information	Attachment -1
Sheet	Attachment -2

ATTACHMENT-1

EPA Standardized Engine Family Name

EPA STANDARDIZED FAMILY NAMES

Background

The EPA standardized family names identify the model year and manufacturer and provide essential information regarding each family. The

use of the standardized family names facilitates the review process and minimizes errors when the data are entered into the EPA computer data base.

The family names are based on the use of a sequence of letters and numbers which provide the specific items of information. Eleven characters are used for heavy-duty engine families and gasoline-fueled heavy-duty vehicle families as follows:

Character	Heavy-Duty Engine Information Item	Heavy-Duty Vehicle Information Item
1	Model Year (One Letter -Table 1)	Model Year (One Letter -Table 1)
2 & 3	Manufacturer (Two Letters -Table 2)	Manufacturer (Two Letters -Table 5)
4,5,6, & 7	Engine Displacement (Four Digits, examples: 0466 = 466 cubic inches; 05.7 = 5.7 liters)	Fuel Tank Capacity (Four Digits, example: 0493 = 49.3)
8	Engine Type (One Letter -Table 3)	Tank capacity (G = gallons, L =
liters)	(One Letter - Lable 3)	(G - gallons, L -
9	Emission Control System (Letter -Table 4)	Vapor Storage System (One Letter -Table 6)
10	Uniqueness Digit	Uniqueness Digit

Heavy-duty Engine Family Vehicle Family			Heavy-Duty
HCE0855E	-		HFM0493GAA7
Н	= 1987 model year	Н	= 1987 Model
year			
CE	= Cummins Engine Co.	FM	= Ford Motor
Co.			
0855	= 855 cubic inches	0493	= 49.3
E	= Compression ignition turbo-charged	G	= Gallons
P	= Smoke puff limiter	-A	= Canister
A	= Uniqueness letter	A	= Uniqueness
letter			
6	= Check sum digit	8	= Check sum
digit			

Twelve characters are used for light-duty truck families as follows:

Character Information Item

Model Year (One letter -Table 1)

2 & 3 Manufacturer (Two Letters -Table 7

4,5,& 6 Engine displacement (Three digits,

examples: 350 = 350 cubic inches; 5.7 = 5.7 liters)

7 Vehicle Class (T = light-duty truck)

Fuel System Type (One Letter -Table

8)

9 Catalyst Type (One letter -Table 9

10 Uniqueness Digit

11 Uniqueness Digit

12 Check Sum Digit

Example: Light-duty truck engine family IIAM4.2T2HEA9

H = 1987 Model year

AM = American Motors Corp.

4.2 = 4.2 liters

T = Light-duty truck

2 = Two-barrel carburetor

H = Three-way catalyst with feedback control of fuel/air ratio

EA = Uniqueness letters

9 = Check sum digit

Determination of Check-Sum Digit

Step 1. Assign to each number in the sequence its actual mathematical value and assign to each letter the value specified below:

Α	=	1		
В	=	2		
C	=	3		
D	=	4		
E	C =	- 5		
E	? -	-u		
	3 =	- 7		
F	I =	- 8		

$$T = 3$$

 $U = 4$
 $V = 5$
 $W = 6$
 $X = 7$
 $Y = 8$
 $Z = 9$
decimal pt =1

Step 2. Multiply the assigned value for each character in the sequence by the weight factor specified for it below:

Heavy-Duty Engine

	Heavy-duty Vehicle	Light-Duty Truck
Character	Weight Factors	Weight Factors
1	1.0	
1st	10	
2nd	9	10
3rd	8	9
4th	7	8
5th	6	7
6th	5	6
7th	4	5
8th	3	4
9th	2	3
10th	1	2
11th	NA	

Step 3. Add the resulting products and divide the total by 11. The remainder is the CSD. If the remainder is 10, the CSD is X.

Example: HDE -Determine the CSD if the first 10 characters are HCE0855EPA.

	Н	С	E	0	8	5	5	E	P A
Assigned Value	8	3	5	0	8	5	5	5	7

Weighted Value 10 9 8 7 6 5 4 3 2

Products 80 27 40 0 48 25 20 15 14

Sum of Products = 270 Divide by 11 = 24 + 6/11 CSD = 6

Therefore, the complete standardized engine family name is HCE0855EPA6

TABLE 1

Model Year Codes

Year	Code
1987	Н
1988	J
1989	K
1990	L
1991	М
1992	N
1993	Р
1994	R
1995	S
1996	T

TABLE 2

Heavy-Duty Engine Manufacturer Codes

Code	Manufacturer
BB	Bluebird Body Co.
CT	Caterpillar Inc.
CC	Chrysler Motor Corporation
CE	Cummins Engines Company, Inc.
DT	DAF Truck B.V.
JD	Deere & Company
DD	Detroit Diesel Corporation
DB	Daimler-Benz Aktiengesellschaft
FM	Ford Motor Company
GM	General Motors Corporation
HE	Hercules Engines Inc.
HM	Hino Motors, Ltd.
SZ	Isuzu Motors Limited
VE	IVECO B.V.
DZ	Klocker-Humboldt-Deutz AG
MT	Mack Truck, Inc.
MA	M.A.N. Nutzfahlzeuge Gmbh
MM	Mitsubishi Motor Corporation
HC	Navistar International Company
ND	Nissan Diesel Co., Ltd.
RE	Renault Vehicules Industriels
SS	Saab-Scania
VT	AB Volvo, Truck Division
WB	Winnebago

TABLE 3

Heavy-Duty Engine Type Codes

Engine Type

A	Spark ignition carbureted engine
Δ	Spark ignicion carbareced engine
В	Spark ignition fuel injected engine
C	Spark ignition turbo-charged engine
D	Compression ignition natural aspirated engine
E	Compression ignition turbo-charged engine
F	Compression ignition turbo-charged and
	aftercooled or intercooled
Z	Other

TABLE 4

Heavy-Duty Engine Emission Control System Codes

Code	Control System
А	Engine modification
В	Air injection
C	Exhaust gas recirculation
D	Oxidation catalyst
E	Reduction catalyst
F	Three-way catalyst
G	Air injection + exhaust gas recirculation
H	Air injection + oxidation catalyst
J	Air injection + reduction catalyst
K	Air injection + three-way catalyst
L	Exhaust gas recirculation + oxidation catalyst
M	Exhaust gas recirculation + reduction catalyst
N	Exhaust gas recirculation + three-way catalyst
P	Smoke puff limiter
R	Air injection + exhaust gas recirculation +
	oxidation catalyst
S	Air injection + exhaust gas recirculation +
	reduction catalyst
T	Air injection + exhaust gas recirculation +
	Three-way catalyst
Z	Other

TABLE 5

Gasoline-Fueled Heavy-Duty Vehicle Manufacturer Codes

Code	Manufacturer	
BB	Bluebird Body Co.	
CC	Chrysler Corporation	
FW	Fleetwood Enterprises,	Inc

FM	Ford Motor Company
GM	General Motors Corporation
FT	Oshkosh Truck Corp
GL	Gillig Corporation
PR	Precision Chassis
RC	Revcon Incorporated
RM	Roadmaster

TABLE 6

Heavy-Vehicle Evaporative Vapor Storage Device Codes

Code	Vapor Storage Device
А	Canister
В	Crankcase
С	Air cleaner
D	Canister & crankcase
E	Canister & air cleaner
F	Crankcase & air cleaner
G	Canister, crankcase, & air cleaner
Z	Other

TABLE 7

Light-Duty Truck Manufacturer Codes

Code	Manufacturer
CR	Chrysler Corporation
FM	Ford Motor Company
GC	GMC Division

TABLE 8

Light-Duty Truck Fuel System Type Code

Code	Fuel System
0	Multiple carburetors (e.g., four two-barrel 1 barrel
2	<pre>2 barrel 4 barrel</pre>
5	Electronic fuel injection
6	Mechanical fuel injection
9	Other

TABLE 9

Catalyst Type Codes

Code	Catalyst Type
А	Single oxidation
В	More than one oxidation
С	Single reduction
D	More than one reduction
E	Three-way; no feedback control of
	fuel/air ratio
F	Three-way with feedback control of
	fuel/air ratio
G	Three-way plus other catalyst(s) no
	feedback control of fuel/air ratio
Н	Three-way plus other catalyst(s) and
	feedback control of fuel/air ratio
J	No Catalyst
K	Other

SECTION-2

Certification Information Sheet

USE OF THE EPA COMPUTERIZED SYSTEM
FOR PROCESSING
HEAVY DUTY ENGINE AND HEAVY-DUTY VEHICLE
CERTIFICATION DATA

ENVIRONMENTAL PROTECTION AGENCY
OFFICE OF MOBILE SOURCES
CERTIFICATION DIVISION
2565 PLYMOUTH ROAD
ANN ARBOR, MICHIGAN 48105
(313) 668-4200

Issue Date:

1

2

HDCDF:11-28-88

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CHAPTER 1 -INTRODUCTION

Heavy-Duty Computer Data Base Details

A computerized system has been established for storing and processing heavy-duty engine and heavy-duty vehicle certification information. The effective

use of the system involves the following manufacturer actions and resultant EPA reactions:

- 1. The manufacturer uses standardized hard copy data entry sheets to provide new information, or revised information, regarding (a) the initial certification of an engine family or (b) the subsequent implementation of a running change applicable to that family.
- 2. EPA enters the submitted information into the computer data base to generate output reports which are forwarded to the submitting manufacturer for confirmation.
- 3. The manufacturer confirms the accuracy of the reported information, or if revisions are necessary, submits new data entry sheets with the correct information.
- 4. EPA reviews the confirmed reports, and if all certification requirements are satisfied, uses the computer to (a) generate the requested certificate of conformity, or (b) document the implementation of the reported running change.

The information in the computer data base is subdivided into the following certification categories:

Diesel heavy-duty engine (DHDE)

Gasoline-fueled heavy-duty engine (GHDE)

Gasoline-fueled heavy-duty vehicle (GHDV)

Heavy-duty vehicle certified in accordance with the light-duty truck provisions (LHDV)

Data Entry Details

The Certification Information Sheets (CIS)

The hard copy data entry sheets which the manufacturer uses for the submission of certification information are called "Certification Information Sheets" (CIS).

Spaces are provided on the CIS for each item of required information. Each space is subdivided into individual blocks in which the applicable letters and/or numbers can be entered.

When more blocks are provided than are needed for a specific item of information, any group of sequential blocks can be used without regard to whether the entry of data is started to the left or the right of the allotted space. The actual entry of the information can be accomplished by any means which provides adequate legibility.

A separate and distinct CIS is used for each certification category: DHDE, GHDE,
GHDV, and LHDV. In each category, the same type of CIS is used for (a) providing new information, or (b) revising information which is already in the data base. When a CIS is used to revise previously submitted information, entries are needed only in connection with (a) the identifying blocks at the top of the form and (b) the specific data blocks that are applicable to the items of information which require revision.

Regardless of the certification category, two different types of CIS are used: the "Family Information Sheet" and the "Test Information Sheet." When a GHDV is being certified, a third type of CIS, the "Evaporative Family/Engine Family Comparison Information" sheet is required.

The Family Information Sheet

One Family Information CIS is submitted for each engine family to provide information which identifies and characterizes the the subject engine family. The specific items of

information which are entered on the family CIS include:

The manufacturer's corporate name

The manufacturer's designation for the engine family

The EPA standardized name for the family

The specified physical characteristics of the family

The Test Information Sheet

One Test Information sheet is submitted for each tested model or calibration to provide information which confirms compliance with the applicable emission standards. The specific items of information which are entered on the test CIS include:

The engine family name

The identification of the model or calibration

The identification of the test engine or vehicle

The emission test results

Detailed instructions regarding the use of the DHDE, GHDE, GHDV, and LHDV family and test information sheets are presented in the Chapters 2 through 5 of these instructions.

The generation of an output report is automatically triggered by the EPA computerized data handling system when the certification information which a manufacturer provides by submitting a completed family or test CIS is entered into the data base.

This report will not be accurate if errors were made when the CIS was completed or when the information provided was entered into the computer data base.

Some of the resultant errors in the report will be obvious because they are outside of the acceptable ranges. In such cases, warning notes will be automatically added to the report.

Other kinds of report errors will be apparent only to the manufacturer who submitted the information on the CIS.

To ensure that all types of report errors are corrected, all computer generated reports are forwarded to the submitting manufacturer for verification, and if necessary, for revision by the submission of correcting CIS forms.

CHAPTER 2 DIESEL, HEAVY-DUTY ENGINE DATA SHEETS

Family Information

Field	Description	Instructions
L01	Form	This entry has been completed.
L02	Process Code	Enter "N" -new submission or "C" -correction.
L03	EPA Engine Family	Enter the EPA standardized engine family name.

L04	Manufacturer Engine Family	Only enter the manufacturer engine family name when it differs from the EPA standardized engine family name.
L05	Corporate Name	Enter corporate name as it will appear on the certificate of conformity.
L06	Number of Cylinders	Enter the number of engine cylinders.
L07	Displacement(s)	Enter the engine displacement: if more than one displacement in a family, enter the largest displacement first starting at the left. Displacements in cubic inches are entered to the nearest whole cubic inch and displacements in liters are entered to the nearest tenth of a liter. The decimal point must be included when entering displacement in liters.
L08	Fuel System Type	Enter "M" -mechanical controlled fuel injection systems and "E" - electronic controlled fuel injection systems.
Field	Description	Instructions
L09	Method of Aspiration	Enter "N" -natural aspirated engines, "T" -turbo-charged engines, "TAW" -turbo charged engines using water-to-air after-coolers, "TAA" - turbo charged engine using air-to-air after-coolers, "TAB" -turbo charged engines using air-to-air and water-to-air after-coolers.
L10	Family Sales	Enter the engine family projected sales for the model year.
L11	Intended Service	Enter "L" -light heavy-duty (110,000

	Class	miles), "M" -medium heavy-duty (185,000 miles), and "H" -heavy heavy-duty (290,000 miles).
L12	Useful Life Mileage	This field is to be completed only when the engines useful life mileage is different than the intended service class mileage.
L13	Nonconformance Penalty (NCP)	Enter "Y" -yes, when using a particulate or NOx NCP and "N" -no, when a NCP is not used.
L14	Deterioration Factor Type (Gaseous Only)	Enter "A" -additive deterioration factor is being used and "M" -multi-plicative deterioration factor is being used.
L15	Family Models	Enter the engine model(s) contained in the engine family. If more than one model, separate each model name with a semicolon (;).

Correcting The Family Information

When correcting or adding information to the family information sheet the first three

fields (L01, L02, and L03) must be entered along with the field(s) being corrected or added.

The complete field must be entered each time a correction or addition is made.

Test Information

Field	Description	Instructions
L101	Form	This entry has been completed.
L102	Process Code	Enter "N" -new submission or "C" - a correction.

L103	EPA Engine Famil	y Enter the EPA standardized engine family name.
L104	Data Set Number	The data set number is assigned by the manufacturer. This number is used to identify the test information submitted within an engine family and must have a different number assigned to each set of test information submitted.
L105	Engine Model	Enter the model the test engine represents.
L106	Displacement	Enter the test engine displacement in cubic inches or liters. Displacements in cubic inches are entered to the nearest whole cubic inch and displacements in liters are entered to the nearest tenth of a liter. The decimal point must be included when entering displacement in liters.
ь107	Engine I.D. Number	Enter the test engine identification number.
L108	Emission Control System	Enter the types of emission control system the test engine represent. Use "EM" -engine modification, "EGR" -exhaust gas recirculation, "TR" - trap oxidizer, and "CAT" -catalytic converter, etc. Start at the left and enter all emission control systems. If additional control system identifications are needed please contact EPA.
Field	Description	Instructions
L109	Engine Code	Enter the test engine code (cali- bration).
L110	CO Waiver	Enter "Y" -yes when the carbon monoxide data are not reported and

		data is reported.
L111	Rated HP at Engine RPM	Enter starting at the left the rated horsepower and the revolutions per minute the rated horsepower occurs.
L112	Rated Torque at Engine RPM	Enter starting at the left the rated torque in foot pounds and the revolutions per minute the rated torque occurs.
L113	Test Type	Enter "C" -cold start, when the test data includes cold start data and "H" -hot start, when the test data does not include cold start data.

"N" -no when the carbon monoxide

Enter "C" -certification test data and/or "R" -running change test data.

Fields L115 through L135 are for OFFICIAL TEST RESULTS. DETERIORATION FACTORS. and CERTIFICATION LEVELS

OFFICIAL TEST RESULTS shall be reported to the number of decimal places contained in the applicable emission standards expressed to one additional significant figure. (Ref: 40 CFR 86.090 26(d)(2)(ii))

DETERIORATION FACTORS "Additive" shall be reported to the same number of decimal places as the official test results. "Multiplicative" shall be reported to three places to the right of the decimal point.

CERTIFICATION LEVELS to compare with the emission standards shall be reported to the same number of significant figures as contained in the applicable standards. (Ref: 40 CFR 86.088-28(c)(4)(iv))

Correcting The Test Information

L114 Data Type

When correcting or adding information to the test information sheet the first four fields (L101, L102, L103 and L104) must be entered along with the field(s) being corrected or added. The complete field must be entered each time a correction or addition is made.

CHAPTER 3 GASOLINE-FUELED HEAVY-DUTY ENGINE DATA SHEETS

Family Information

Field	Description	Instructions
L01	Form	This entry has been completed.
L02	Process Code	Enter "N" -new submission or "C" - a correction.
L03	EPA Engine Family	Enter the EPA standardized engine family name.
L04	Manufacturer Engine Family	Only enter the manufacturer engine family name when it differs from the EPA standardized engine family name.
L05	Corporate Name	Enter corporate name as it will appear on the certificate of conformity.
L06	Number of Cylinders	Enter the number of engine cylinders.
L07	Displacement(s)	Enter the engine displacement: if more than one displacement in a family, enter the largest displacement first starting at the left. Displacements in cubic inches are entered to the nearest whole cubic

inch and displacements in liters are
entered to the nearest tenth of a
liter. The decimal point must be in-
cluded when entering displacement in
liters.

		cluded when entering displacement in liters.
L08	Fuel System Type	Enter "C" -carburetor and "F" - fuel injection systems.
L09	Method of Aspiration	Enter "N" -natural aspirated engines, and "T" -turbo-charged engines.
	Description	Instructions
L10	Family Sales	Enter the engine family projected sales for the model year.
L11	Engine Intended Vehicle Usage	Enter "A" -engines that meet 40 CFR 86.090 10(a)(1)(i), "G" -engines used in vehicles with GVWR greater than 14,000 lbs and meet 40 CFR 86.090 10 (a)(l)(ii), "C" -Combine use of "G" and "5", "5" -engines that use the 5% option 40 CFR 86.090 10(a)(3)(i), or "N" -engines that use NCP 40 CFR Subpart L.
L12	NCP	This field is to be completed only when NCP is used. Enter "Y" -yes, when using a CO or HC NCP and "N" - no, when an NCP is not used.
L13	Deterioration Factor Type	Enter "A" -additive deterioration factor is being used and "M" - multiplicative deterioration factor is being used.
L14	Family Models	Enter the engine model(s) contained in the engine family. If more than one model, separate each model name with a semicolon (;).

Correcting The Family Information

Field Description Instructions

When correcting or adding information to the family information sheet the first three fields (LO1, LO2, and LO3) must be entered along with the field(s) being corrected or added.

The complete field must be entered each time a correction or addition is made.

Test Information

-	
Form	This entry has been completed.
Process Code	Enter "N" -new submission or "C" -correction.
EPA Engine Family	Enter the EPA standardized engine family name.
Description	Instructions
Data Set Number	The data set number is assigned by the manufacturer. This number is used to identify the test information submitted within an engine family and must have a different number assigned to each set of test information submitted.
Engine Model	Enter the model the test engine represents.
Displacement	Enter the test engine displacement in cubic inches or liters. Displacements in cubic inches are entered to the nearest whole cubic inch and displacements in liters are entered to the nearest tenth of a liter. The decimal point
	Process Code EPA Engine Family Description Data Set Number Engine Model

		must be included when entering displacement in liters.
L107	Engine I.D. Number	Enter the test engine identifi cation number.
L108	Emission Control System	Enter the types of emission control system the test engine represent. Use "EM" -engine modification, "EGR" -exhaust gas recirculation, "AIR" -air injection, and "CAT" - catalytic converter, etc. Start at the left and enter all emission control systems. If additional control system identifications are needed please contact EPA.
L109	Engine Code	Enter the test engine code (calibration).
L110	Number Carburetors- Venturies	This field is to be completed only when the engine is carbureted. Starting at the left enter the number of carburetor(s) used on the engine and the number of venturies each carburetor has.

Field Description	Instructions
Engine RPM	Enter starting at the left the rated horsepower and the revolutions per minute the rated horsepower occurs.

L112 Rated Torque at Enter starting at the left the Engine RPM rated torque in foot pounds and the revolutions per minute the rated torque occurs.

L113 Data Type Enter "C" -certification test data and "R" -running change test data.

Records L114 through L125 are for OFFICIAL TEST RESULTS. DETERIORATION FACTORS. and CERTIFICATION LEVELS

OFFICIAL TEST RESULTS shall be reported to the number of decimal places contained in the applicable emission standards expressed to one additional significant figure.

(Ref: 40 CFR 86.090 26(d)(2)(ii))

DETERIORATION FACTORS "Additive" shall be reported to the same number of decimal places as the official test results. "Multiplicative" shall be reported to three places to the right of the decimal point.

CERTIFICATION LEVELS to compare with the emission standards shall be reported to the same number of significant figures as contained in the applicable standards. (Ref: 40 CFR 86.088-28(c)(4)(iv))

Correcting The Test Information

When correcting or adding information to the test information sheet the first four fields

(L101, L102, L103 and L104) must be entered along with the field(s) being corrected or

added. The complete field must be entered each time a correction or addition is made.

CHAPTER 4
GASOLINE-FUELED HEAVY-DUTY VEHICLE
EVAPORATIVE DATA SHEETS

Family Information

Field	Description	Instructions
L01	Form	This entry has been completed.
L02	Process Code	Enter "N" -new submission or "C" -a correction.
L03	EPA Evaporative Family	Enter the EPA standardized evaporative family name.
L04	Manufacturer Evap- orative Family	Only enter the manufacturer evaporative family name when it differs from the EPA standardized evaporative family name.
L05	Corporate Name	Enter corporate name as it will appear on the certificate of conformity.
L06	Family Sales	Enter the evaporative family pro- jected sales for the model year.
L07	Family Models	Enter the vehicle model(s) contained in the evaporative family. If more the one model, separate each model name with a semicolon (;).
		Test Information
Field	Description	Instructions
L101	Form	This entry has been completed.
L102	Process Code	Enter "N" -new submission or "C" - a correction.
L103	EPA Evaporative Family	Enter the EPA standardized evapora tive family name.

Field	Description	Instructions
L104	Data Set Number	The data set number is assigned by the manufacturer. This number is used to identify the test infor mation submitted within an engine family and must have a different number assigned to each set of test information submitted.
L105	Emission Control System	Enter the types of emission control system the test data represent. Use "CRC" for crankcase storage, "CAN" for charcoal canister, "CAC" for charcoal air cleaner. Start at the left and enter all emission control systems. If additional control system identifications are needed please contact EPA.
L106	Data Type	Enter "C" -certification test data and "R" -running change test data.
L107	Evaporative System Intended Usage	Enter "L" -systems used in vehicles 14,000 lbs GVWR or less and "G" - systems used in vehicles greater than 14,000 lbs GVWR.
L108	Deterioration Factor	Enter the emission control system deterioration factor to a minimum of two places to the right of the decimal.

Fields L109 through L118 are divided into two groups of information: (1) Evaporative
Family Information, and (2) Engine Family Information. The evaporative family information
has only one column: code (calibration). The engine family information is divided into four columns: (1) manufacturer, (2) family, (3) control system, and (4)

code. All columns of

information may not need completing, only enough information to tie vehicle evaporative $% \left(1\right) =\left(1\right) +\left(1\right) +\left($

system to the engine system. There may be only one evaporative family married with one

engine family. In another case it might be necessary to complete all the information (i.e.

evaporative code married to particular engine code).

Correcting The Test Information

When correcting or adding information to the test information sheet the first four fields (L101, L102, L103 and L104) must be entered along with the field(s) being corrected or

added. The complete field must be entered each time a correction or addition is made.

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CHAPTER 5 GASOLINE-FUELED HEAVY-DUTY VEHICLE 40 CFR 86.090-1(b) OPTION SHEETS

Family Information

Field	Description	Instructions
L01	Form	This entry has been completed.
L02	Process Code	Enter "N" -new submission or "C" -a correction.
L03	EPA Engine Family	Enter the EPA standardized engine family name.
L04	Manufacturer	Only enter the manufacturer

	Engine Family	engine family name when it differs from the EPA standardized engine family name.
L05	Manufacturer Evaporative Family(ies)	Enter the manufacturers evaporative family name(s).
L06	Corporate Name	Enter corporate name as it will appear on the certificate of conformity.
L07	Number of Cylinders	Enter the number of engine cylinders.
L08	<pre>Displacement(s)</pre>	Enter the engine displace- ment; if more than one dis- placement in a family, enter the largest displacement first starting at the left. Displacements in cubic inches are entered to the nearest whole cubic inch and displacements in liters are entered to the nearest tenth of a liter. The decimal point must be included when entering displacement in liters.

Field	Description	Instructions
L09	Fuel System Type	Enter "C" -carburetor and "F" -fuel injection systems.
L10	Method of Aspiration	Enter "N" -natural aspirated engines, and "T" -turbo-charged engines.
L11	Family Sales	Enter the engine family

projected sales for the model year.

L12 Family Models Enter the vehicle model(s) contained in the engine family. If more than one model, separate each model name with a semicolon (;).

Correcting The Family Information

When correcting or adding information to the family information sheet the first three fields (L01, L02, and L03) must be entered along with the field(s) being corrected or added.

The complete field must be entered each time a correction or addition is made.

Test Information

Field	Description	Instructions
L101	Form	This entry has been completed.
L102	Process Code	Enter "N" -new submission or "C" -correction.
L103	EPA Engine Family	Enter the EPA standardized engine family name.
L104	Data Set Number	The data set number is assigned by the manufacturer. This number is used to identify the test information submitted within an engine family and must have a different number assigned to each set of test information submitted.

Field	Description	Instructions
L105	Vehicle Model	Enter the model the test vehicle represents.
L106	Displacement	Enter the test engine displacement in cubic inches or liters. Displacements in cubic inches are entered to the nearest whole cubic inch and displacements in liters are entered to the nearest tenth of a liter. The decimal point must be included when entering displacement in liters.
L107	Vehicle I.D. Number	Enter the test engine identification number.
L108	Emission Control System	Enter the types of emission control system the test engine represent. Use "EM" -engine modification, "EGR" -exhaust gas recirculation, "AIR" -air injection, and "CAT" - catalytic converter, etc. Start at the left and enter all emission control systems. If additional control system identifications are needed please contact EPA.
L109	Engine Code	Enter the test engine code (calibration).
L110	Number Carburetors- Venturies	This field is to be com pleted only when the engine is carbureted. Starting at the left enter the number of carburetor(s) used on the engine and the number of venturies each carburetor has.

L111	Rated HP at	Enter starting at the left the
	Engine RPM	rated horsepower and the revo-
		lutions per minute the rated
		horsepower occurs.

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Field	Description	Instructions
L112	Rated Torque at Engine RPM	Enter starting at the left the rated torque in foot pounds and the revolutions per minute the rated torque occurs.
L113	Data Type	Enter "C" -certification test data and "R" -running change test data.
L114	Equivalent Test Weight	Enter vehicle equivalent test weight in pounds.
L115	Actual Dyno HP	Enter actual dynamometer horsepower.
L116	Transmission Type	Enter vehicle transmission type "M-3" manual three speed, "A-3" automatic three speed, "L-4" automatic lockup four speed, etc.
L117	N/V Ratio	Enter the quotient of engine speed in revolutions per minute divided by vehicle speed in miles per hour measured in the highest (i.e., lowest numerical) transmission gear.

Records L118 through L132 are for OFFICIAL TEST RESULTS. DETERIORATION FACTORS. and CERTIFICATION LEVELS

OFFICIAL TEST RESULTS shall be reported to the number of decimal

places

contained in the applicable emission standards expressed to one additional significant figure.

(Ref: 40 CFR 86.090-26(d)(2)(ii))

DETERIORATION FACTORS shall be reported to three places to the right of the decimal point.

CERTIFICATION LEVELS to compare with the emission standards shall be reported to the same number of significant figures as contained in the applicable standards. (Ref: 40 CFR 86.088-28(b)(4)(iv))

Correcting The Test Information

When correcting or adding information to the test information sheet the first four fields

(L101, L102, L103 and L104) must be entered along with the field(s) being corrected or

added. The complete field must be entered each time a correction or addition is made.

Data sheets are stored as CD8818_1.PCX through CD8818_8.PCX